

ChiralTek ChiralAMCE-2 Column Manual and Applications in HPLC and UPLC

Version 1.1
10 July 2018

ChiralTek Pte Ltd
192 Westwood Crescent
Singapore 648559

Copyright and Disclaimer Statement

All rights are reserved and belonging to ChiralTek Pte Ltd. Reproduction, adaptation, or translation any part of this manual and application notes without prior written permission is prohibited, except as allowed under the copyright laws.

ChiralTek Pte Ltd always keeps the high standard to manufacture the chiral columns to ensure the high column efficiency, high reproducibility, and high quality. However, ChiralTek Pte Ltd should not be liable for possible errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, transportation, or use of any part of the chiral column products.

ChiralTek Pte Ltd
192 Westwood Crescent
Singapore 648559

Novel ChiralAMCE Chiral Columns for UPLC and HPLC

Introduction

ChiralTek pioneered the manufacture of the first type of chemically-modified amylose-appended cellulose-bonded silica particles-packed chiral columns (ChiralAMCE) for both traditional HPLC and modern UPLC.

The ChiralAMCE particles (shown in figure (A)) were prepared through a specially-designed procedure by bonding the different functional groups-substituted amylose-appended cellulose (AMCE) onto surface of high-quality porous silica (2 μm or 3 μm for analytical columns). The column contains a unique complex chiral selector with two recognition moieties: amylose and cellulose.

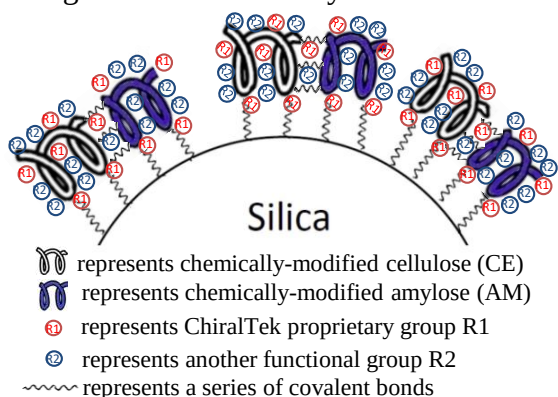
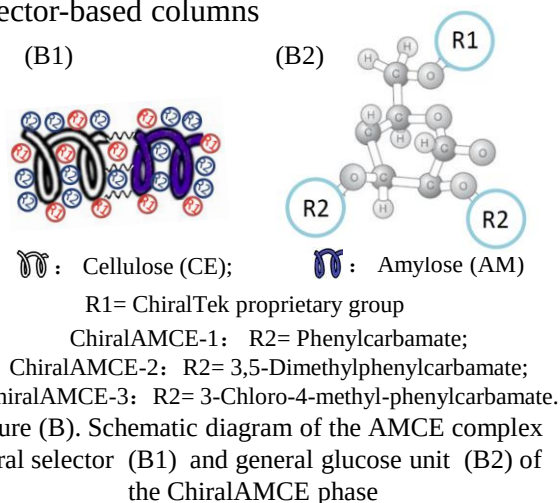


Figure (A). Schematic diagram of ChiralAMCE phase. Other manufacturers' columns contain a single type of chiral selector (e.g., only amylose or cellulose, etc). A single ChiralAMCE column can be used as two chiral columns with single chiral selector: one amylose column and a cellulose-based column. More ever, since the amylose and cellulose can form extra new chiral recognition structure in the novel amylose-appended cellulose selector, the chiralAMCE column can separate some chiral compounds which can not be recognized by either amylose-based or cellulose-based column. Therefore, a much wider range of chiral compounds be resolved on the novel ChiralAMCE columns than on amylose-based and cellulose-based columns.

Figure (B) shows the schematic structure of the novel chemically-modified amylose-appended cellulose complex selector and the general glucose unit in the ChiralAMCE column. Due

to the cooperative functioning of the amylose and cellulose moieties, the ChiralAMCE columns can provide different and generally better chiral separation abilities for a wider range of chiral compounds than other single selector-based columns



ChiralTek provides three types of ChiralAMCE columns: phenylcarbamate-amylose-appended cellulose-bonded silica particles-packed column (ChiralAMCE-1), 3,5-dimethylphenylcarbamate-amylose-appended cellulose-bonded silica packed chiral column (ChiralAMCE-2), and 3-chloro-4-methyl-phenylcarbamate-amylose-appended cellulose-bonded silica particles-packed chiral column (ChiralAMCE-3). The I.D. of all the analytical column is 2mm only. ChiralAMCE analytical columns have five different lengths (50mm, 100mm, 150mm, 200mm, and 250mm). The photo of a widely-used ChiralCE-2 analytical column with 150mm length is shown below.



Figure (C). Typical photo of an analytical ChiralAMCE-2 column

Novel ChiralAMCE Chiral Columns for UPLC and HPLC

The ChiralAMCE columns can be used under multiple modes of mobile phase conditions: normal phase, reversed phase, and polar organic conditions. For use under reversed-phase conditions, the column need to be firstly flushed with methanol following by mobile phase until reaching a constant column pressure. Similarly, for use under normal phase conditions, the column need to be flushed with isopropanol following by mobile phase until achieving a stable baseline signal. A common C18 guard column can be used for reversed-phase conditions and a Diol guard column can be used for normal phase conditions. If non-standard mobile phases are to be used, please contact ChiralTek for technical support.

Since packing particles and inner diameter (2 mm) of the ChiralAMCE analytical columns are quite small, a low flow rate (e.g., 0.1-0.3 mL/min) should be applied when used in traditional HPLC with highly viscous mobile phases in order to avoid high back pressure. However, there is no special flow rate limitation for use in UPLC. Other information are listed in the following table:

Flow direction:	Arrow direction on the label
Pressure:	< 860 bar (~12500 psi)
Temperature:	0 – 40 °C
Guard column:	Standard C18 or Diol column
LC mode:	HPLC or UPLC

Besides the above analytical columns packed with 2 μ m or 3 μ m particles, varies of semi-preparative and preparative-scale columns packed with 5 μ m or 10 μ m particles are available as well. Figure (D) shows some typical semi-preparative and preparative-scale ChiralAMCE-2 columns.



Figure (D). Typical photo of the semi-preparative and preparative ChiralAMCE-2 columns

Notes and applications

A wide range of chiral drug compounds were used to evaluate the enantiomeric separation performance of the ChiralAMCE-2 columns. Some of the typical chromatograms for those tests are shown in this notes and applications.

The chromatographic separations were performed on Agilent 1100 HPLC-UV or Agilent 1290 UPLC-UV system under both normal and reversed phase conditions.

ChiralTek provides two types of screening kits: ChiralKit-1 (3 different types of analytical columns) and ChiralKit-2 (6 different types of analytical columns). ChiralTek also provide free screening tests for chiral separation if customer can provide the test compounds with clear chemical structure.

Order Information for ChiralAMCE Columns

<i>Part number</i>	<i>Type</i>	<i>Column Dimension</i>	<i>Remarks</i>
872-AMCE1-01	ChiralAMCE-1	2µm, 50 × 2mm	AMCE-1 bonded analytical column
872-AMCE1-02	ChiralAMCE-1	2µm, 100 × 2mm	AMCE-1 bonded analytical column
872-AMCE1-03	ChiralAMCE-1	2µm, 150 × 2mm	AMCE-1 bonded analytical column
872-AMCE1-04	ChiralAMCE-1	2µm, 200 × 2mm	AMCE-1 bonded analytical column
872-AMCE1-05	ChiralAMCE-1	2µm, 250 × 2mm	AMCE-1 bonded analytical column
872-AMCE2-01	ChiralAMCE-2	2µm, 50 × 2mm	AMCE-2 bonded analytical column
872-AMCE2-02	ChiralAMCE-2	2µm, 100 × 2mm	AMCE-2 bonded analytical column
872-AMCE2-03	ChiralAMCE-2	2µm, 150 × 2mm	AMCE-2 bonded analytical column
872-AMCE2-04	ChiralAMCE-2	2µm, 200 × 2mm	AMCE-2 bonded analytical column
872-AMCE2-05	ChiralAMCE-2	2µm, 250 × 2mm	AMCE-2 bonded analytical column
873-AMCE1-01	ChiralAMCE-1	3µm, 50 × 2mm	AMCE-1 bonded analytical column
873-AMCE1-02	ChiralAMCE-1	3µm, 100 × 2mm	AMCE-1 bonded analytical column
873-AMCE1-03	ChiralAMCE-1	3µm, 150 × 2mm	AMCE-1 bonded analytical column
873-AMCE1-04	ChiralAMCE-1	3µm, 200 × 2mm	AMCE-1 bonded analytical column
873-AMCE1-05	ChiralAMCE-1	3µm, 250 × 2mm	AMCE-1 bonded analytical column
873-AMCE2-01	ChiralAMCE-2	3µm, 50 × 2mm	AMCE-2 bonded analytical column
873-AMCE2-02	ChiralAMCE-2	3µm, 100 × 2mm	AMCE-2 bonded analytical column
873-AMCE2-03	ChiralAMCE-2	3µm, 150 × 2mm	AMCE-2 bonded analytical column
873-AMCE2-04	ChiralAMCE-2	3µm, 200 × 2mm	AMCE-2 bonded analytical column
873-AMCE2-05	ChiralAMCE-2	3µm, 250 × 2mm	AMCE-2 bonded analytical column
873-AMCE3-01	ChiralAMCE-3	3µm, 50 × 2mm	AMCE-3 bonded analytical column
873-AMCE3-02	ChiralAMCE-3	3µm, 100 × 2mm	AMCE-3 bonded analytical column
873-AMCE3-03	ChiralAMCE-3	3µm, 150 × 2mm	AMCE-3 bonded analytical column
873-AMCE3-04	ChiralAMCE-3	3µm, 200 × 2mm	AMCE-3 bonded analytical column
873-AMCE3-05	ChiralAMCE-3	3µm, 250 × 2mm	AMCE-3 bonded analytical column
705-AMCE2-13	ChiralAMCE-2	5µm, 150 × 10mm	AMCE-2 bonded semi-preparative column
873-AMCE2-02	ChiralAMCE-2	10µm, 250 × 20mm	AMCE-2 bonded preparative column

Order Information

<i>Part number</i>	<i>Type</i>	<i>Column Dimension</i>	<i>Remarks</i>
833-SK1-03	Screening Kit-1	3µm, 150 x 2mm	Chiral Separation Screening Kit-1 containing three different types of analytical columns.
833-SK2-03	Screening Kit-2	3µm, 150 x 2mm	Chiral Separation Screening Kit-2 containing six different types of analytical chiral columns.

ChiralTek Pte Ltd
192 Westwood Crescent
Singapore 648559

Tel: (65)-93656129; (86)-95040358310

Email: sales@chiralktek-column.com
support@chiralktek-column.com

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Flavonoids Flavanone on ChiralAMCE-2 column

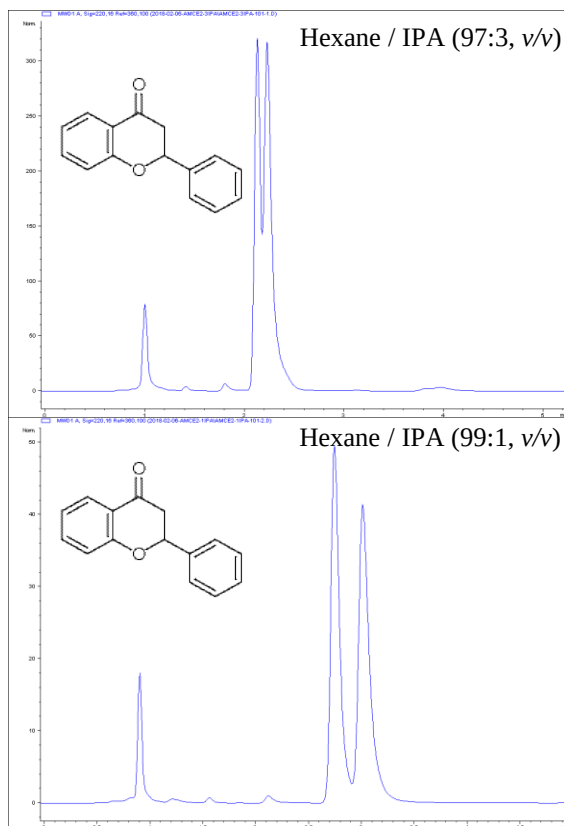


Figure 7-1. Progressive chiral separation of Flavanone on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.6 mL/min
Detection: UV@220nm
Temperature: Ambient

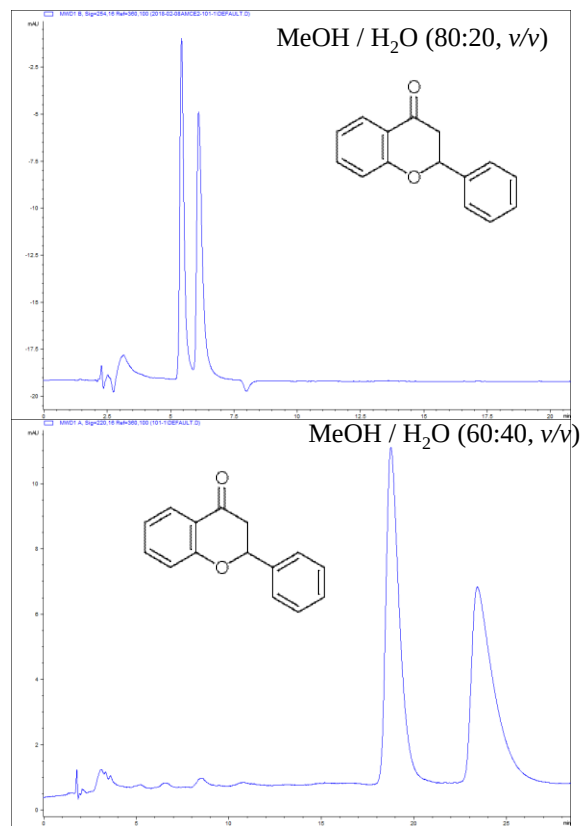


Figure 7-2. Progressive chiral separation of Flavanone on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Flavonoids 4'-Hydroxyflavanone on ChiralAMCE-2 column

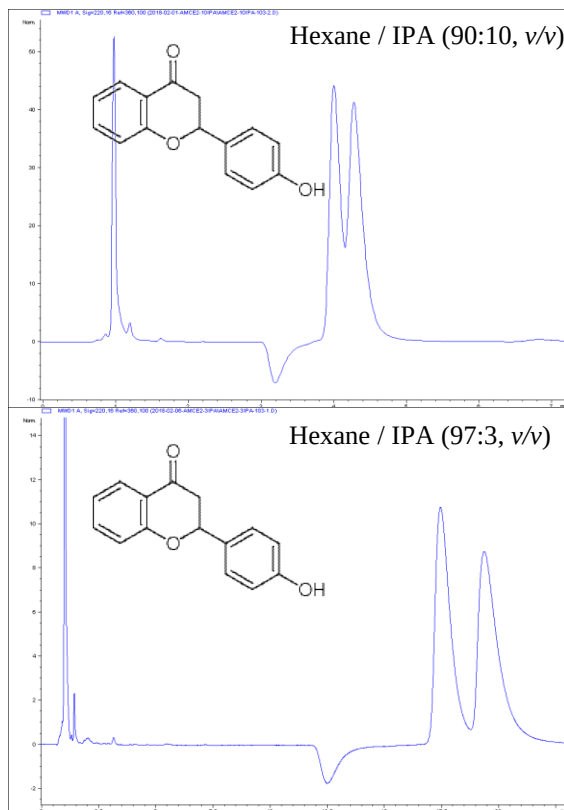


Figure 7-3. Progressive chiral separation of 4'-Hydroxyflavanone on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.5 mL/min
Detection: UV@220nm
Temperature: Ambient

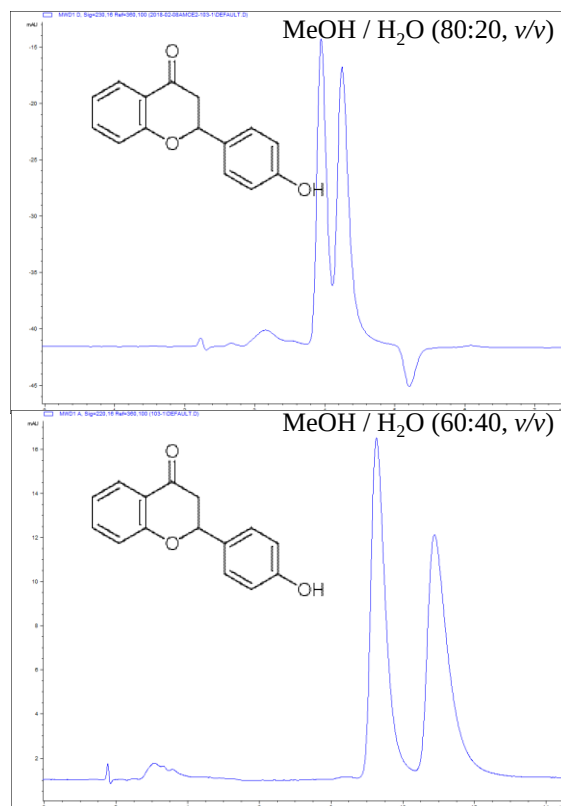


Figure 7-4. Progressive chiral separation of 4'-Hydroxyflavanone on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Flavonoids 6-Methoxyflavanone on ChiralAMCE-2 column

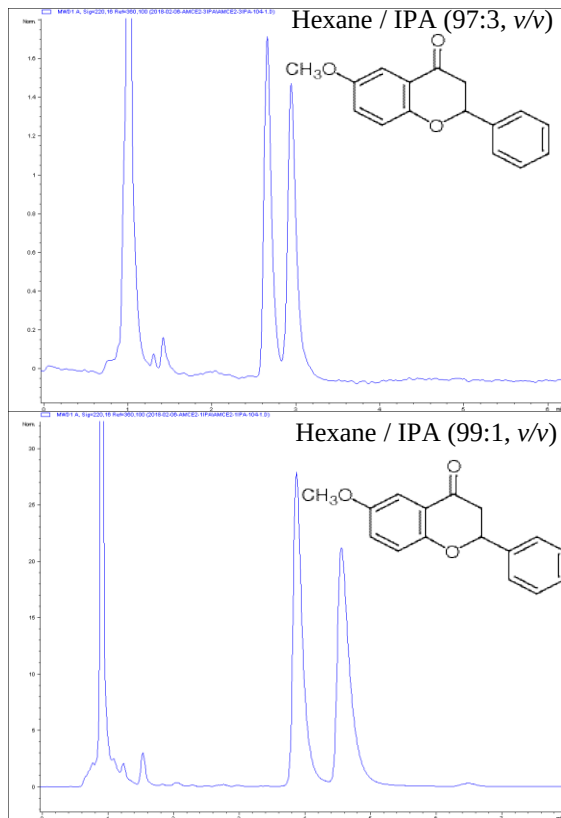


Figure 7-5. Progressive chiral separation of 6-Methoxyflavanone on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.6 mL/min
Detection: UV@220nm
Temperature: Ambient

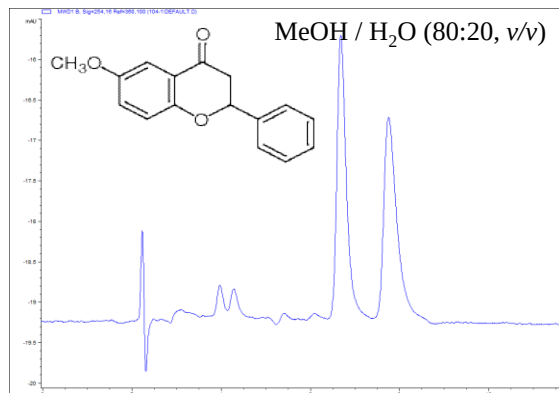


Figure 7-6. Chiral separation of 6-Methoxyflavanone on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@254nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Promethazine and 4-Chromanol on ChiralAMCE-2 column

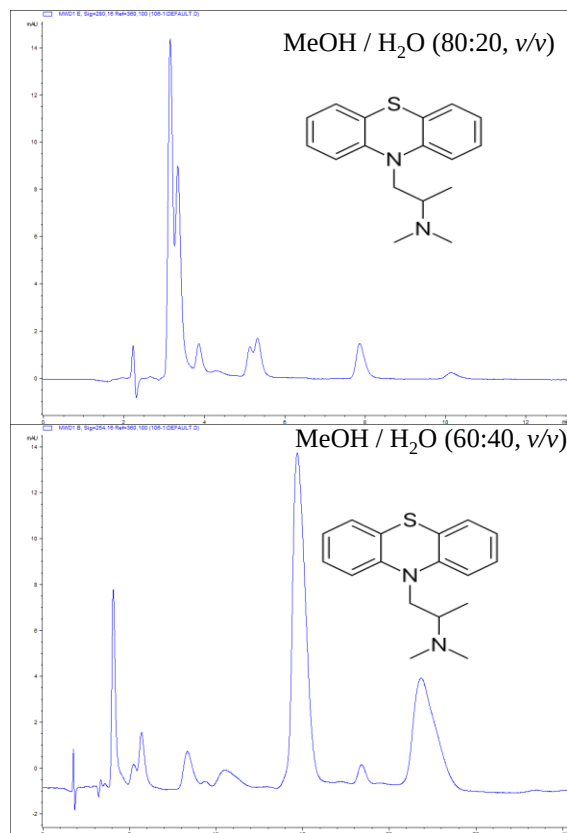


Figure 7-7. Progressive chiral separation of Promethazine on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

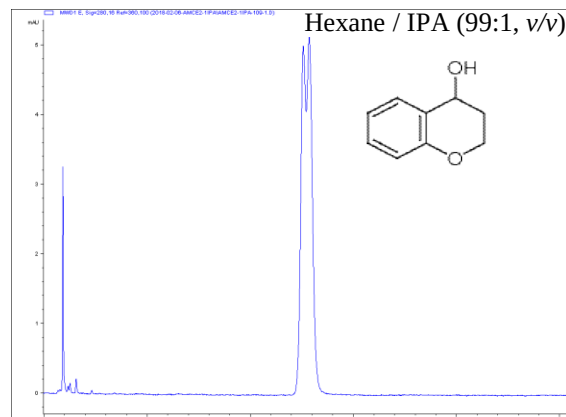


Figure 7-8. Chiral separation of 4-Chromanol on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.6 mL/min
Detection: UV@254nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Praziquantel and Trichloromethiazide on ChiralAMCE-2 column

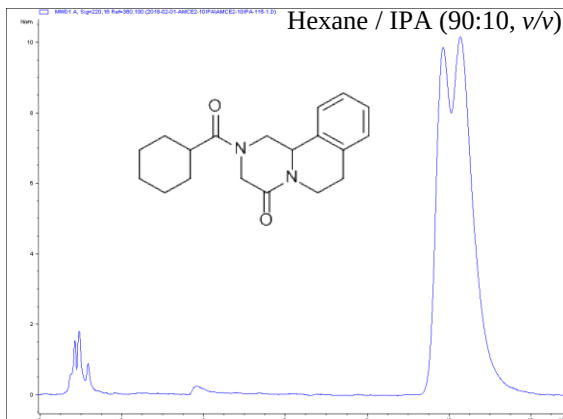


Figure 7-9. Chiral separation of Praziquantel on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.6 mL/min
Detection: UV@220nm
Temperature: Ambient

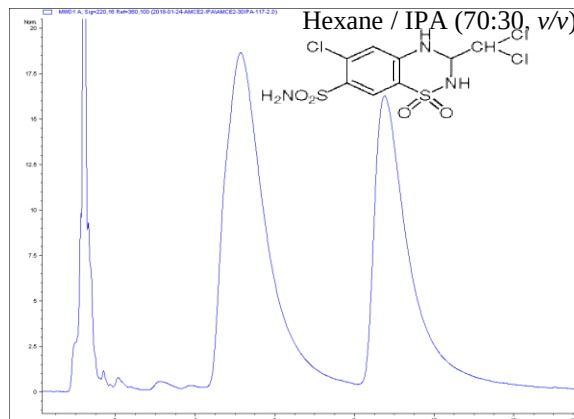


Figure 7-11. Chiral separation of Trichloromethiazide on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.6 mL/min
Detection: UV@210nm
Temperature: Ambient

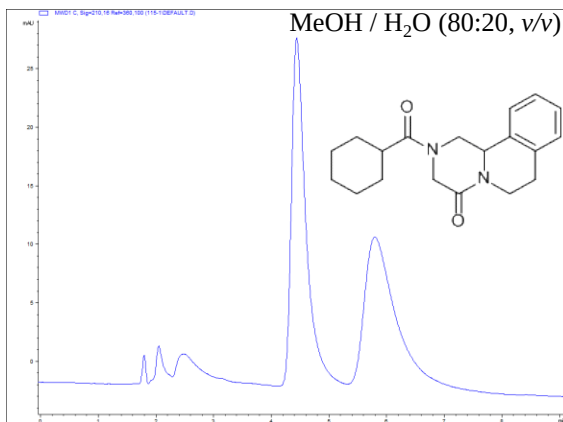


Figure 7-10. Chiral separation of Praziquantel on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@210nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

3-Phenylphthalide and Anisoin on ChiralAMCE-2 column

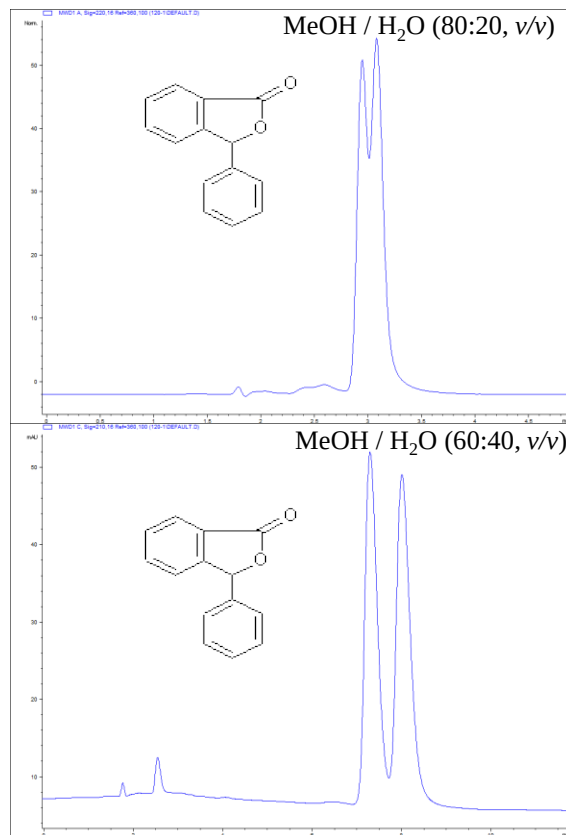


Figure 7-12. Progressive chiral separation of 3-Phenylphthalide on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@210nm
Temperature: Ambient

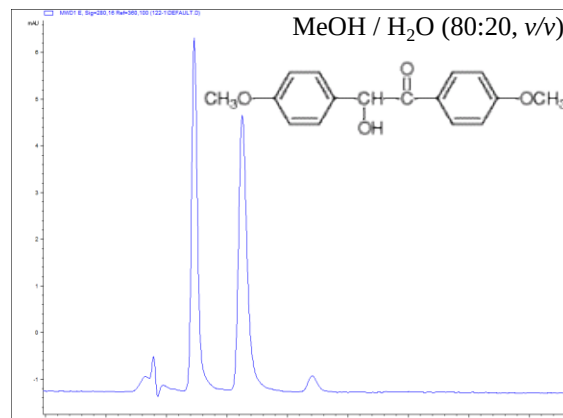


Figure 7-13. Chiral separation of Anisoin on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@280nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Benzoin and 2-Phenylbutyric Acid on ChiralAMCE-2 column

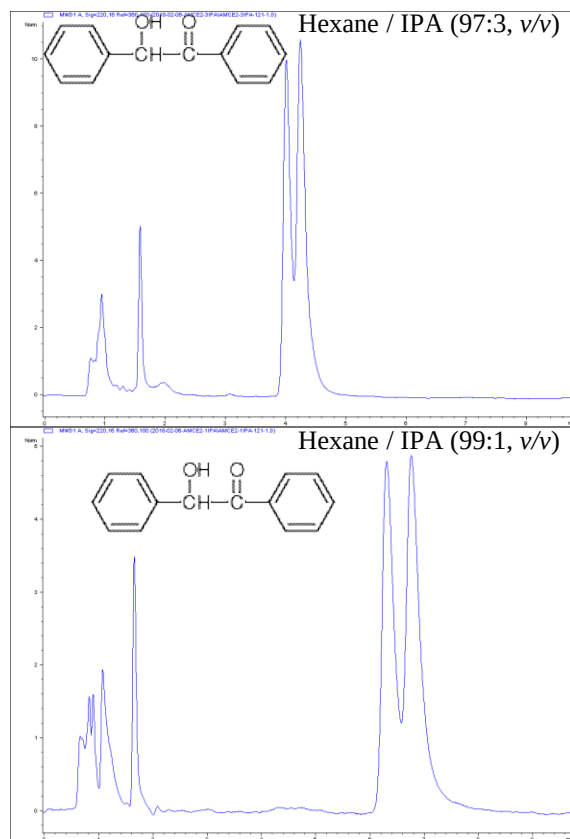


Figure 7-14. Progressive chiral separation of Benzoin on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@210nm
Temperature: Ambient

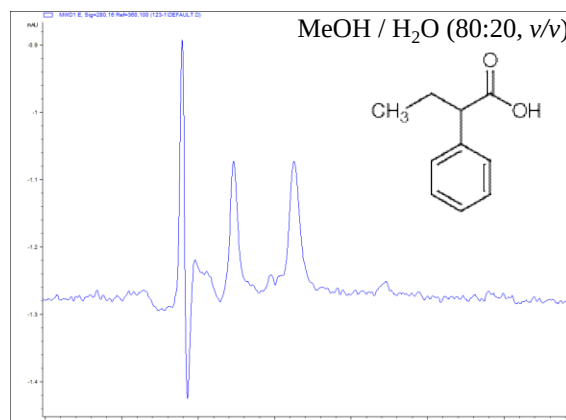


Figure 7-15. Chiral separation of 2-Phenylbutyric Acid on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@280nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Thalidomide on ChiralAMCE-2 column

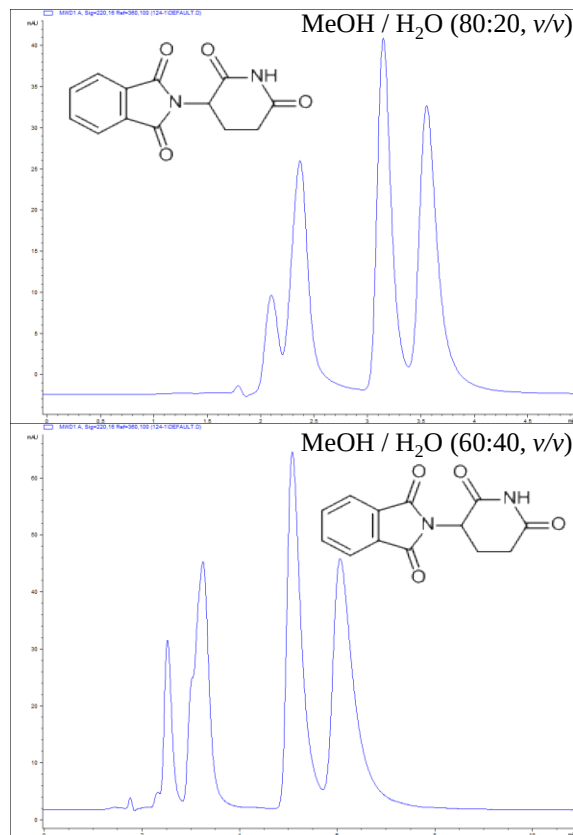


Figure 7-16. Progressive chiral separation of Thalidomide on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

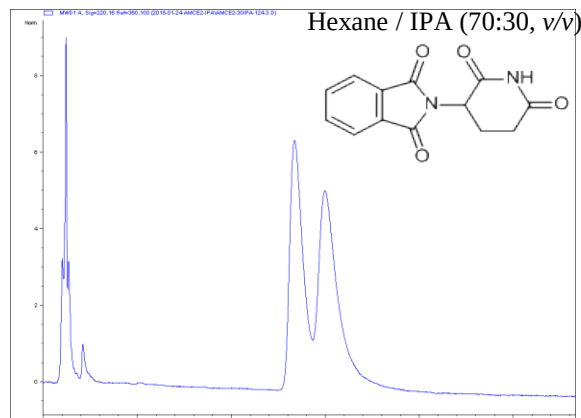


Figure 7-17. Chiral separation of Thalidomide on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.4 mL/min
Detection: UV@220nm
Temperature: Ambient

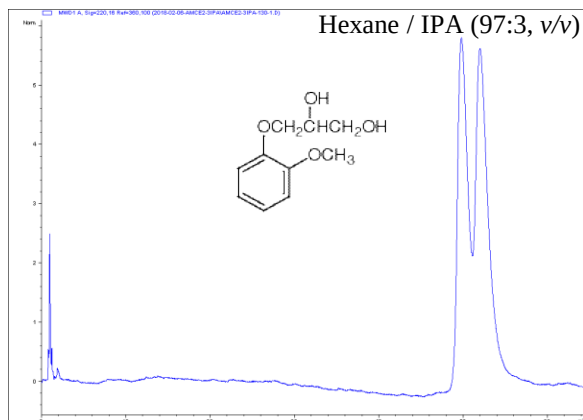
ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC**Guaiacol Glycerol Ether and Stilbene Oxide on ChiralAMCE-2 column**

Figure 7-18. Chiral separation of Guaiacol Glycerol Ether on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.4 mL/min
Detection: UV@220nm
Temperature: Ambient

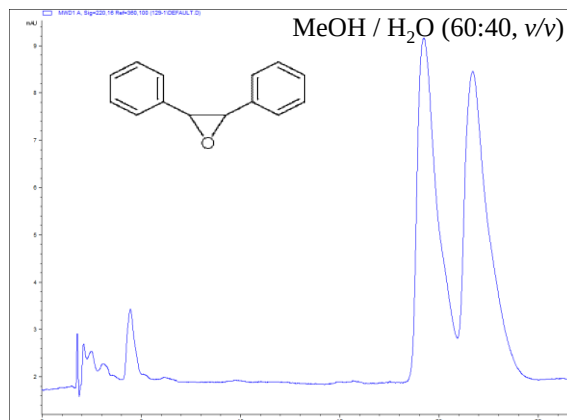


Figure 7-19. Chiral separation of Stilbene Oxide on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Chlormezanone on ChiralAMCE-2 column

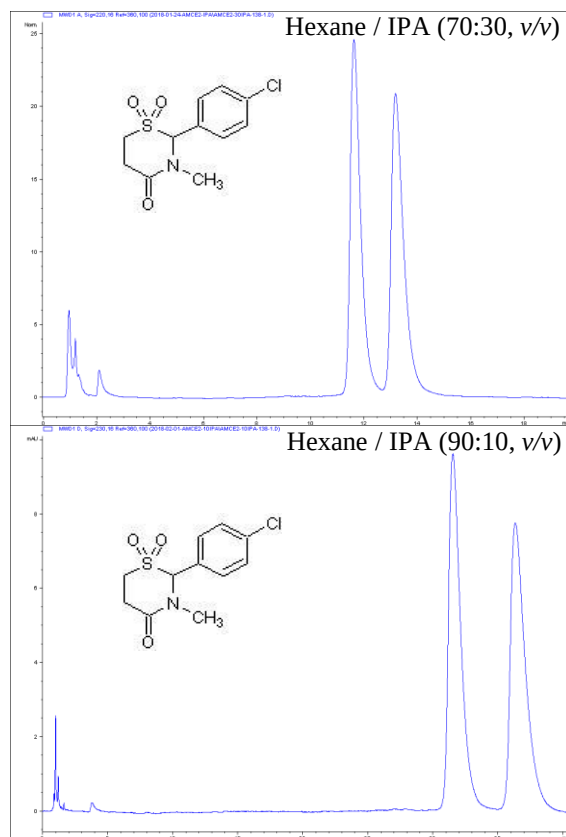


Figure 7-20. Progressive chiral separation of Chlormezanone on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.40 mL/min
Detection: UV@230nm
Temperature: Ambient

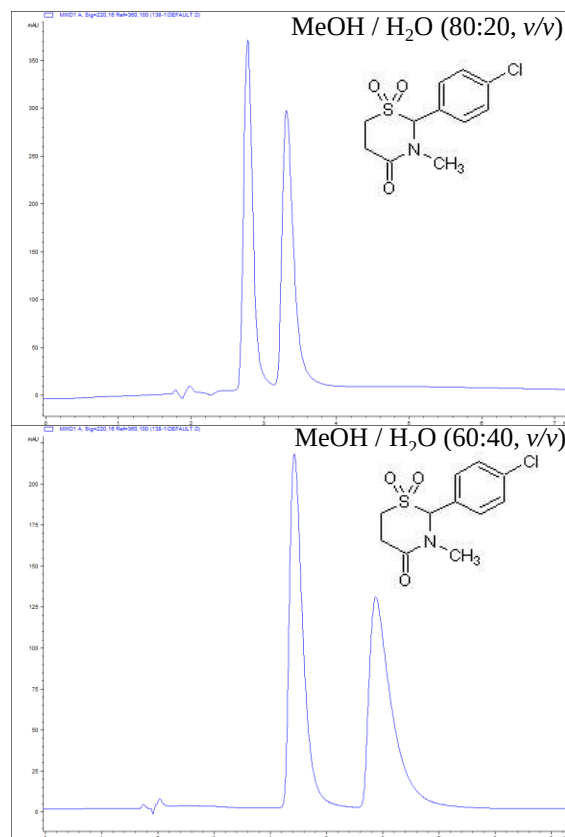


Figure 7-21. Progressive chiral separation of Chlormezanone on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Etodolac and Trichloromethiazide on ChiralAMCE-2 column

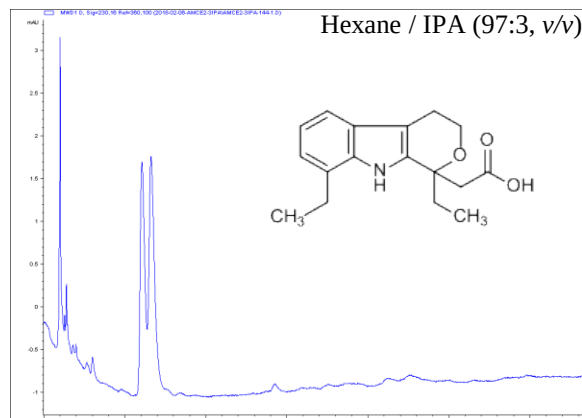


Figure 7-22. Chiral separation of Guaiacol Etodolac on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.5 mL/min
Detection: UV@230nm
Temperature: Ambient

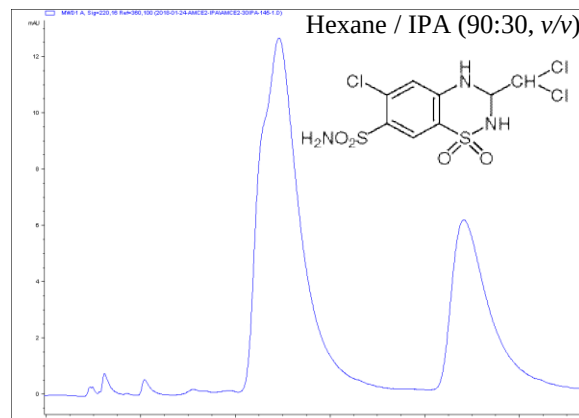


Figure 7-23. Chiral separation of Trichloromethiazide on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.4 mL/min
Detection: UV@220nm
Temperature: Ambient

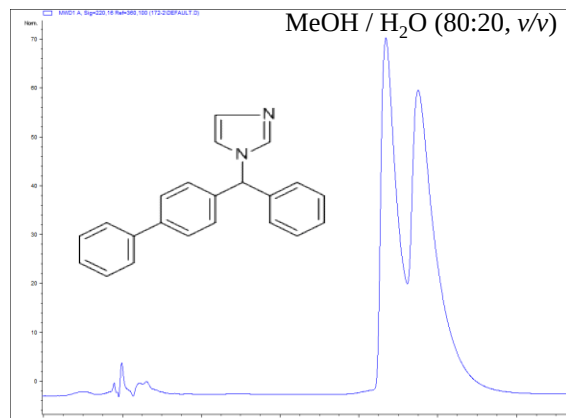
ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC**Bifonazole and Ornidazole on ChiralAMCE-2 column**

Figure 7-24. Chiral separation of Bifonazole on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

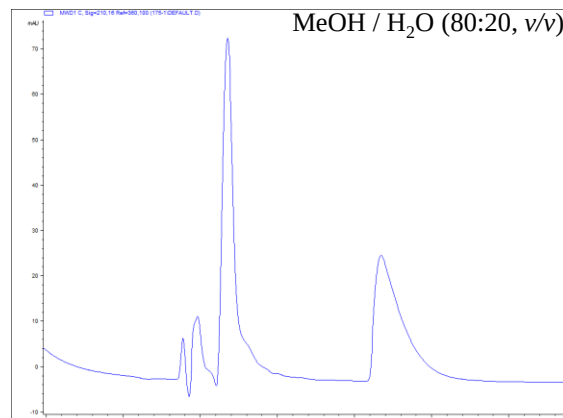


Figure 7-25. Chiral separation of Ornidazole on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@210nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

1-(1-Naphthyl)ethanol and Aminogluthethimide on ChiralAMCE-2 column

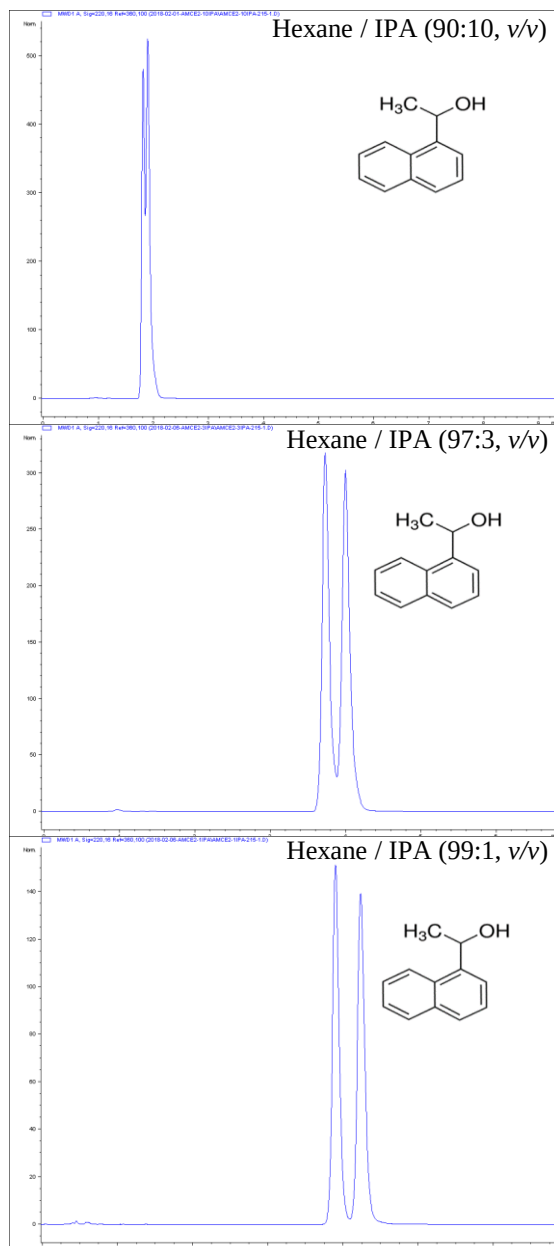


Figure 7-26. Progressive chiral separation of 1-(1-Naphthyl)ethanol on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@230nm
Temperature: Ambient

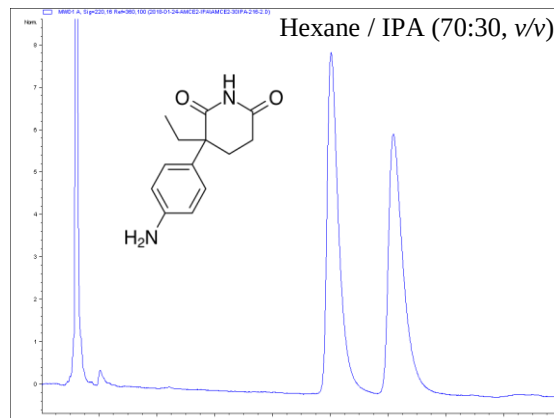


Figure 7-27. Chiral separation of Aminogluthethimide on ChiralAMCE-2 column under normal phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.4 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Furoin and Zearalenol on ChiralAMCE-2 column

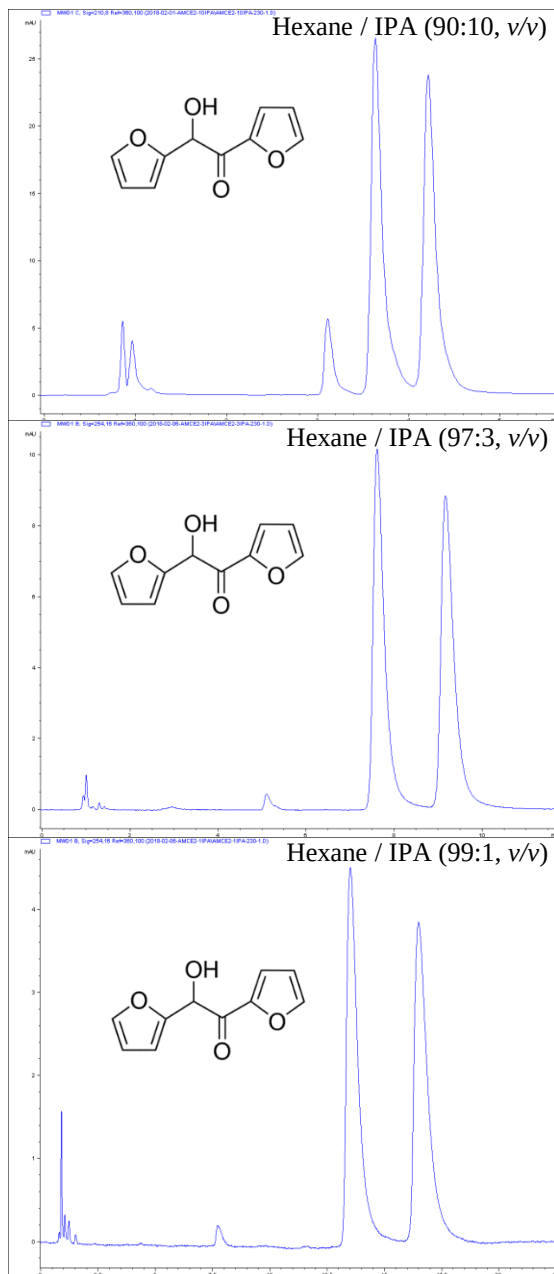


Figure 7-28. Progressive chiral separation of Furoin on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@230nm
Temperature: Ambient

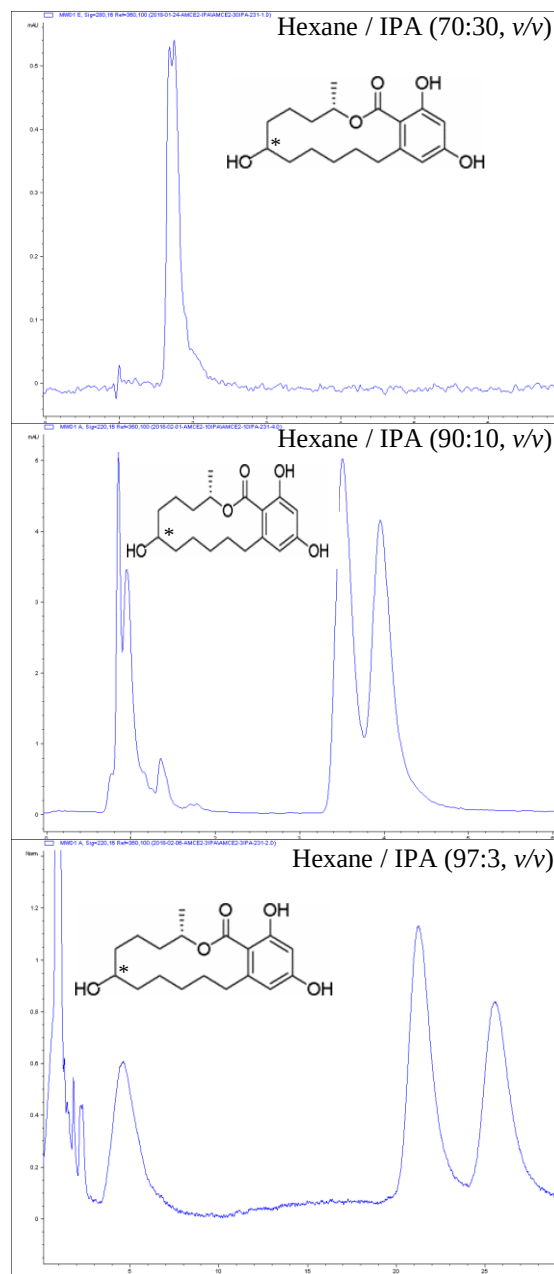


Figure 7-29. Progressive chiral separation of Zearalenol on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Benzoinon and Hesperetin on ChiralAMCE-2 column

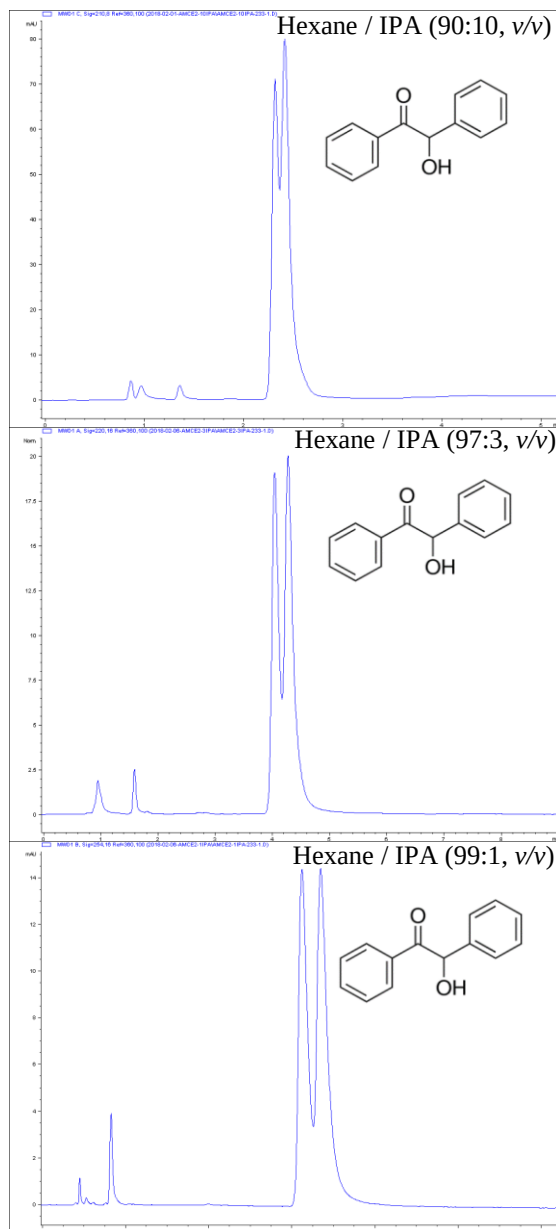


Figure 7-30. Progressive chiral separation of Benzoinon ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@254nm
Temperature: Ambient

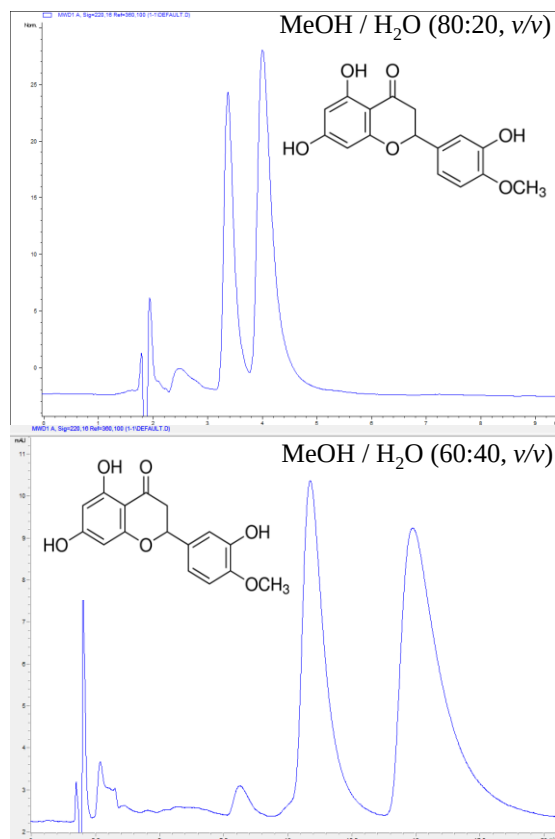


Figure 7-31. Progressive chiral separation of Hesperetin on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Bicalutamide on ChiralAMCE-2 column

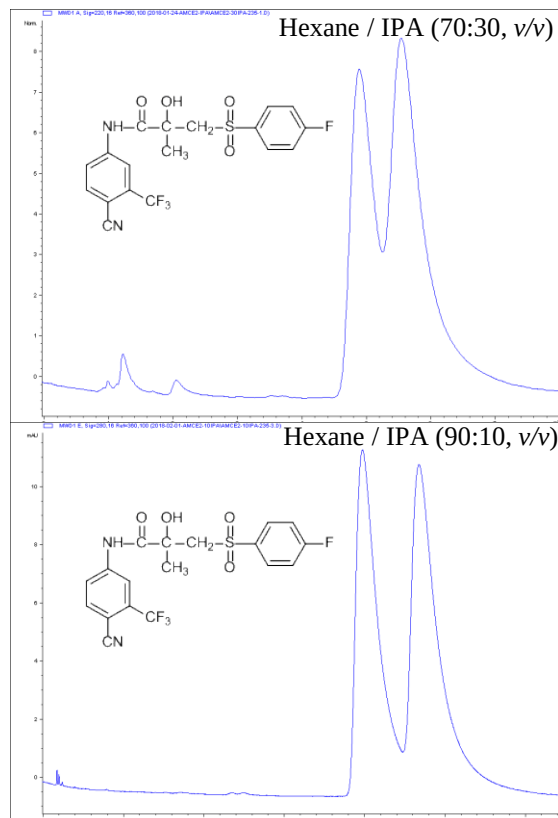


Figure 7-32. Progressive chiral separation of Bicalutamide ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@280nm
Temperature: Ambient

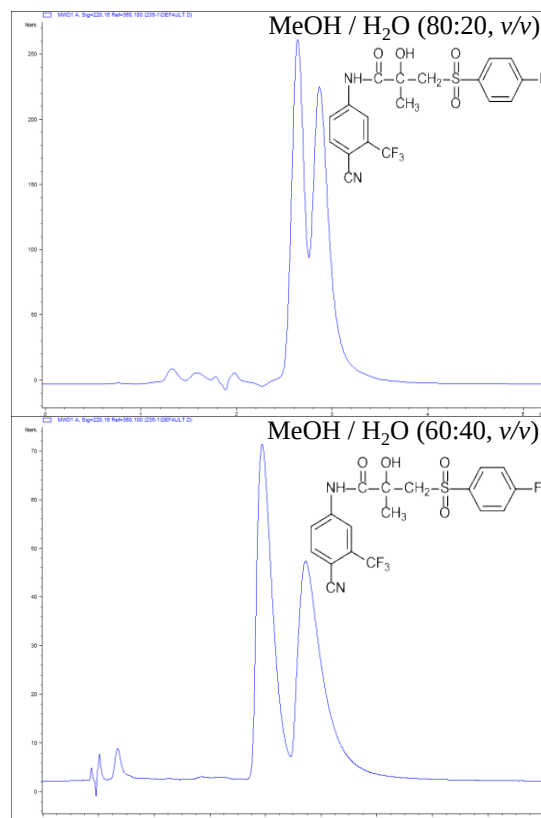


Figure 7-33. Progressive chiral separation of Bicalutamide on ChiralAMCE-2 column as composition of mobile phase is varied under reversed phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

2-Phenylcyclohexanone and 1,3-Diphenylpropargyl alcohol on ChiralAMCE-2 column

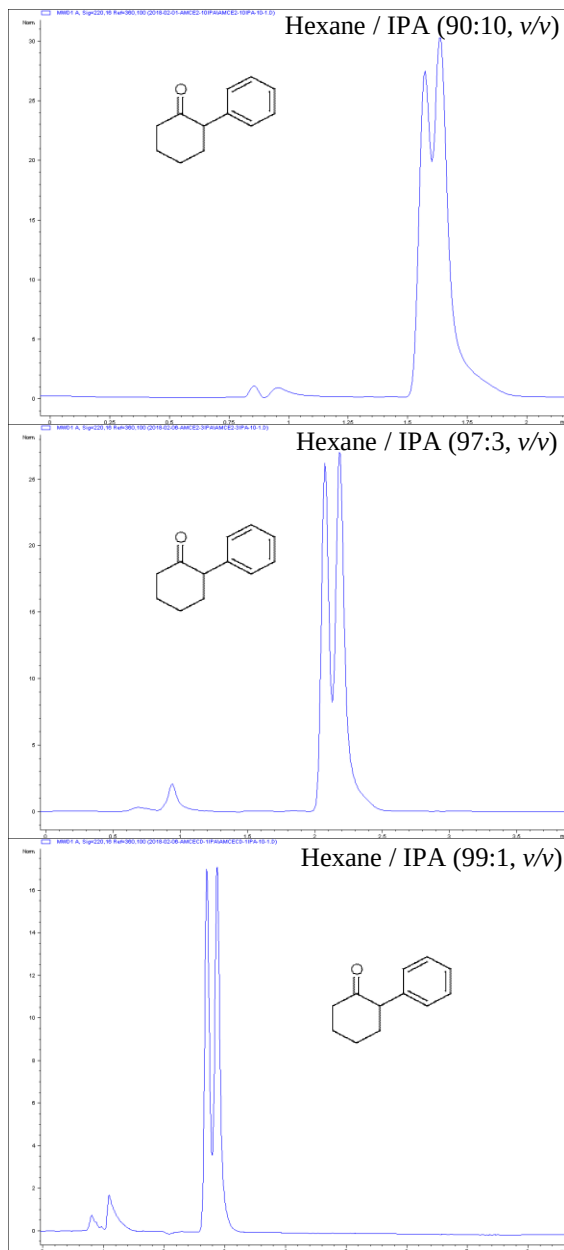


Figure 7-36. Progressive chiral separation of 2-Phenylcyclohexanone on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient

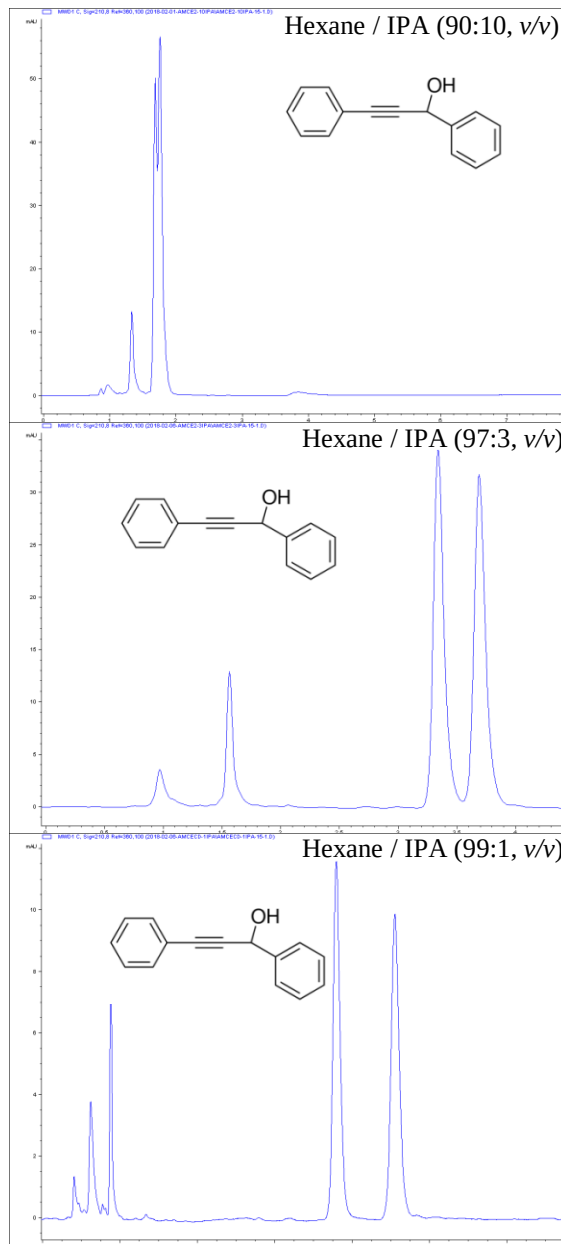


Figure 7-37. Progressive chiral separation of 1,3-Diphenylpropargyl alcohol on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

Troger's Base on ChiralAMCE-2 column

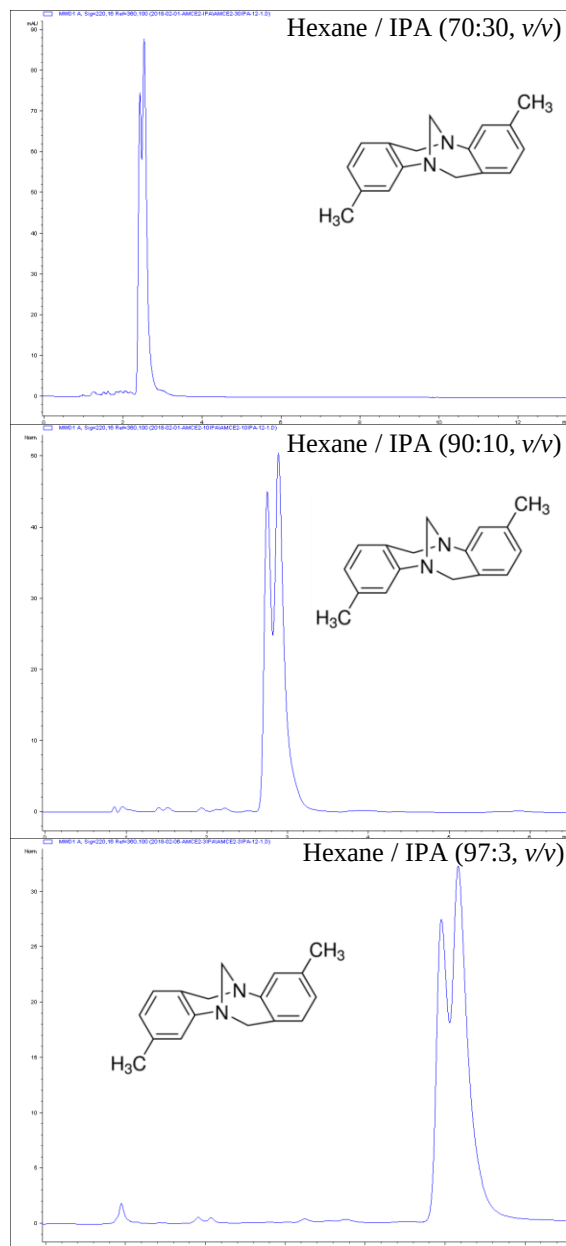


Figure 7-38. Progressive chiral separation of Troger's Base on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient

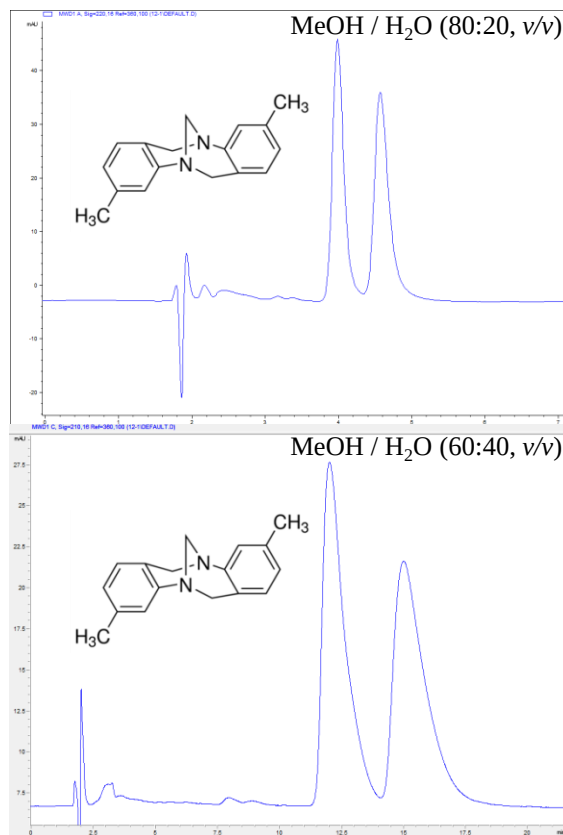


Figure 7-39. Chiral separation of Troger's Base on ChiralAMCE-2 column under reversed phase condition.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@220nm
Temperature: Ambient

ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC

4-Chlorobenzoin on ChiralAMCE-2 column

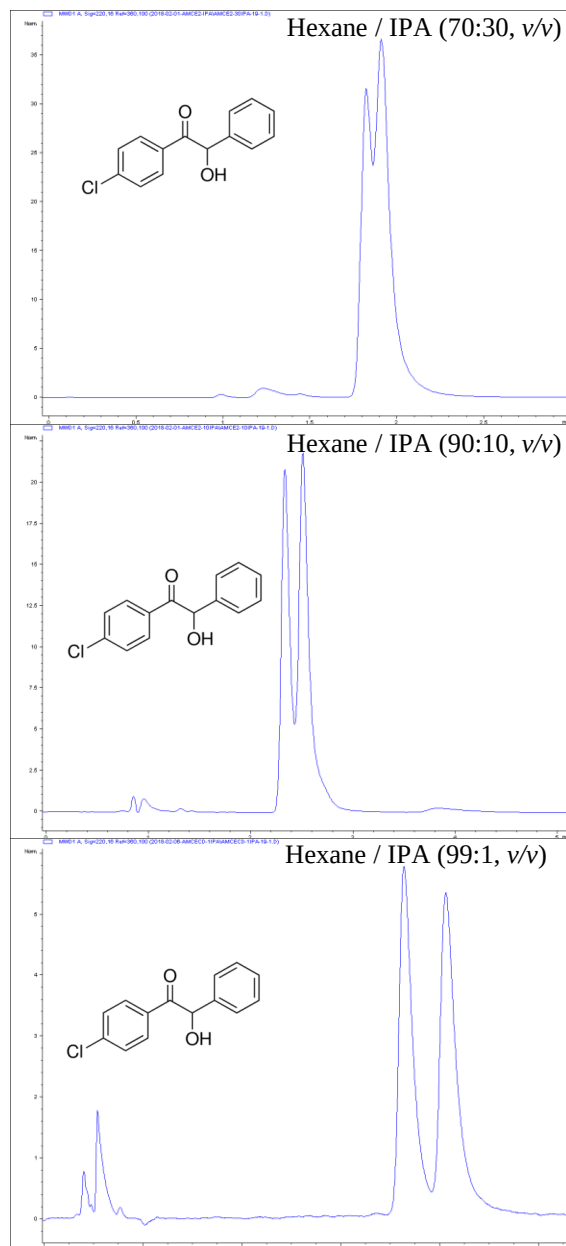


Figure 7-40. Progressive chiral separation of 4-Chlorobenzoin on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient

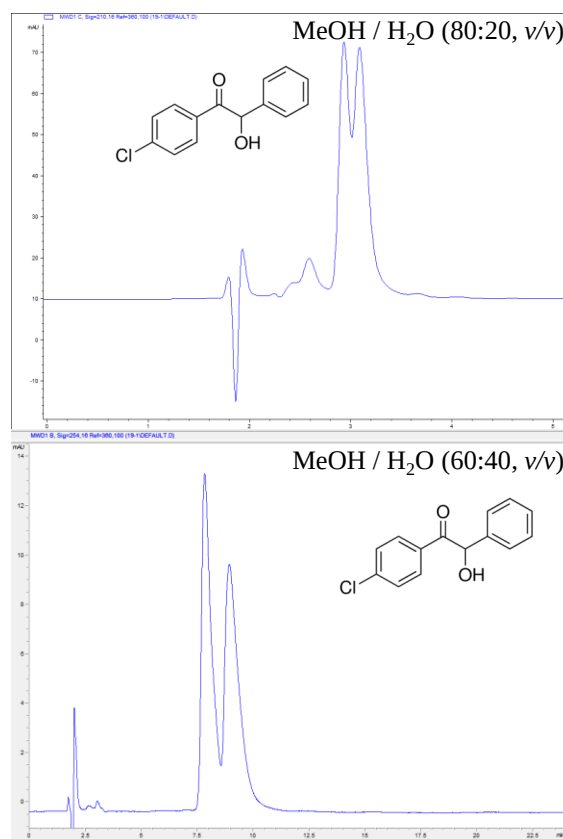


Figure 7-41. Progressive chiral separation of 4-Chlorobenzoin on ChiralAMCE-2 column as composition of mobile phase is varied under reversed-phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: UPLC (Agilent1290)
Flow rate: 0.25 mL/min
Detection: UV@254nm
Temperature: Ambient

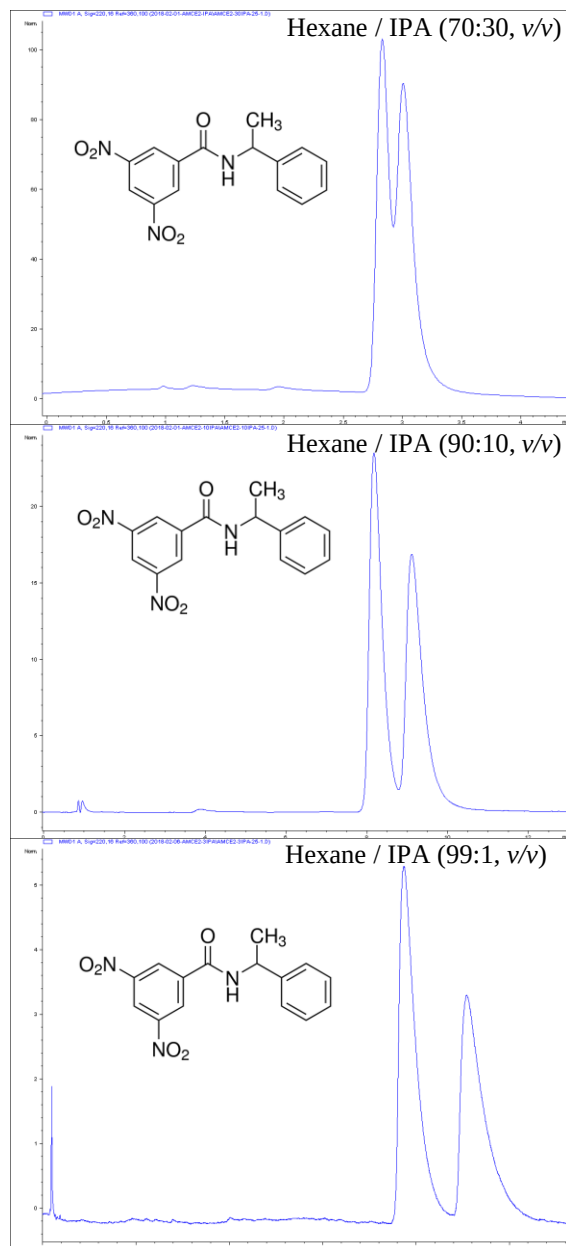
ChiralAMCE-2 Column Notes and Applications in HPLC and UPLC**3,5-Dinitro-N-(1-phenylethyl)benzamide on ChiralAMCE-2 column**

Figure 7-42. Progressive chiral separation of 3,5-Dinitro-N-(1-phenylethyl)benzamide on ChiralAMCE-2 column as composition of mobile phase is varied under normal phase conditions.

Column: ChiralAMCE-2
Dimension: 3 μ m, 150 $\times$ 2 mm I.D.
Part No. 873-AMCE2-03
LC Mode: HPLC (Agilent1100)
Flow rate: 0.50 mL/min
Detection: UV@220nm
Temperature: Ambient